



DET NORSKE VERITAS

MANAGEMENT SYSTEM CERTIFICATE

Certificate No.: 79897-2010-AQ-FIN-FINAS

This is to certify that

NAKKILA WORKS OY

Villiläntie 2, 29250 Nakkila; Finland

has been found to conform to the Management System Standard:

ISO 9001:2008 + ISO 3834-2:2005

This Certificate is valid for the following product or service ranges:

SALES, DESIGN AND MANUFACTURING OF STEEL STORAGE TANKS, SILOS,
PULP TOWERS AND VATS, ABSORBERS AND PRESSURE VESSELS.

SEE ISO 3834-2:2005 APPENDIX 1 FOR SCOPE OF ACTIVITY.

Initial Certification date:

13 November 2009

This Certificate is valid until:

31 October 2012

*The audit has been performed under the
supervision of*

Timo Pyhäranta
Lead Auditor



Place and date:

Espoo, 21 June 2010

for the Accredited Unit:

DNV CERTIFICATION OY/AB,
FINLAND

Osmo Flink
Management Representative

Lack of fulfilment of conditions as set out in the Certification Agreement may render this Certificate invalid.



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APPENDIX TO CERTIFICATE

This ISO 3834-2 Appendix refers to Certificate No.: 79897-2010-AQ-FIN-FINAS

Issue Date: 21 June 2010

NAKKILA WORKS OY

SCOPE OF ACTIVITY

1 Type of product(s):

Pressure vessels, storage tanks, pulp towers and vats, reactors, scrubbers, columns

2 Product standards(s):

PED 97-23-EY module G (EN 13445)

EN 14015

TUKES K7-2004

TUKES K5-2002

3 Parent materials group(s) (according CR 12187 or CR 15608):

Groups 1,8,9 and 10

4 Welding and allied process(es):

111 Manual arc welding

121 Submerged arc welding

131 Metal inert gas welding

135 Metal active gas welding

136 Tubular cored metal arc welding

141 Tungsten inert gas welding

5 Deviations:

5.1 Non EN standards:

SFS 2740, SFS 2737

5.2 Other deviations:

5.3 Specific requirements:

6 Authorised welding coordinator(s):

Name	Level
Hannu Frigren	EWE
Mauno Suni	EWT

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